

DEPARTMENT OF PERMITTING, ENVIRONMENT, AND REGULATORY AFFAIRS (PERA)

**BOARD AND CODE ADMINISTRATION DIVISION** 

## NOTICE OF ACCEPTANCE (NOA)

PRODUCT CONTROL SECTION 11805 SW 26 Street, Room 208 Miami, Florida 33175-2474 T (786) 315-2590 F (786) 315-2599

www.miamidade.gov/pera/

MIAMI-DADE COUNTY

Weather Shield Manufacturing, Inc. One Weather Shield Plaza Medford, WI 54451

#### Scope:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County PERA - Product Control Section to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. PERA reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code. This product is approved as described herein, and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

DESCRIPTION: Series "1103 Legacy Tilt" Aluminum Clad Wood Double Hung Window - L.M.I.

APPROVAL DOCUMENT: Drawing No. 1496, titled "Legacy Aluminum Clad Double Hung Tilt Window. (Model 1103)", sheets 1 through 5 of 5, dated 08/28/06 with revision A1 dated 07/21/11, prepared by W. W. Schaefer Engineering & Consulting, P.A., signed and sealed by Warren W. Schaefer, P.E., bearing the Miami-Dade County Product Control Revision stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Section.

## MISSILE IMPACT RATING: Large and Small Missile Impact Resistant

**LABELING:** Each unit shall bear a permanent label with the manufacturer's name or logo, city, state, model/series, and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

**RENEWAL** of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

**TERMINATION** of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

**ADVERTISEMENT:** The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

**INSPECTION:** A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official. This NOA revises and renews NOA # 06-1005.07 and consists of this page 1 and evidence pages E-1 and E-2, as well as approval document mentioned above.

The submitted documentation was reviewed by Manuel Perez. P.E.

MIAMI-DADE COUNTY
APPROVED

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## NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

#### A. DRAWINGS

- 1. Manufacturer's die drawings and sections.
- 2. Drawing No 1496, Sheets 1 through 5 of 5, titled "Legacy Aluminum Clad Double Hung Tilt Window (Model 1103)", dated 08/28/06 with revision A1 dated 07/21/11, prepared by W. W. Schaefer Engineering & Consulting, P.A., signed and sealed by Warren W. Schaefer, P.E.

#### B. TESTS

- 1. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94
  - 2) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
  - 3) Water Resistance Test, per FBC, TAS 202-94
  - 4) Large Missile Impact Test per FBC, TAS 201-94
  - 5) Cyclic Wind Pressure Loading per FBC, TAS 203-94
  - 6) Forced Entry Test, per FBC 2411 3.2.1, TAS 202-94

along with marked-up drawings and installation diagram of mulled double hung alum. clad wood windows, prepared by Stork Twin City Testing Corporation, Test Report No. **TCTCC- 180-7086 Rev. A**, dated 01/10/06-02/28/06, revised on 01/19/07, signed and sealed by Thomas A. Kolden, P.E..

## (Submitted under previous NOA #06-1005.07)

- 2. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94
  - 2) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
  - 3) Water Resistance Test, per FBC, TAS 202-94
  - 4) Large Missile Impact Test per FBC, TAS 201-94
  - 5) Cyclic Wind Pressure Loading per FBC, TAS 203-94
  - 6) Forced Entry Test, per FBC 2411 3.2.1, TAS 202-94

along with marked-up drawings and installation diagram of mulled double hung alum. clad wood windows with transom lites, prepared by Stork Twin City Testing Corporation, Test Report No. **TCTCC- 180-7087.2**, **Rev. A**, dated 01/10/06-02/28/06, revised on 01/19/07, signed and sealed by Thomas A. Kolden, P.E..

## (Submitted under previous NOA #06-1005.07)

#### C. CALCULATIONS

- 1. Anchor verification calculations and structural analysis, complying with FBC-2007 and FBC-2010, prepared by W. W. Schaefer Engineering & Consulting, P.A., dated 9/22/06 and revised on 08/02/11, signed and sealed by Warren W. Schaefer, P.E.
- 2. Glazing complies with ASTM E1300-04.

### D. QUALITY ASSURANCE

1. Miami-Dade Department of Permitting, Environment, and Regulatory Affairs (PERA).

Manuel Perez, P.E. Product Control Examiner NOA No. 11-0822.11

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## Weather Shield Manufacturing, Inc.

## NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

#### E. MATERIAL CERTIFICATIONS

1. Notice of Acceptance No. 11-0325.05 issued to Solutia Inc. for their "Saflex and Vanceva Clear and colored interlayers" dated 05/05/11, expiring on 05/21/16.

#### F. STATEMENTS

- 1. Statement letter of conformance, dated August 03, 2011, signed and sealed by Warren W. Schaefer, P.E.
- 2. Statement letter of no financial interest, dated August 02, 2011, signed and sealed by Warren W. Schaefer, P.E.

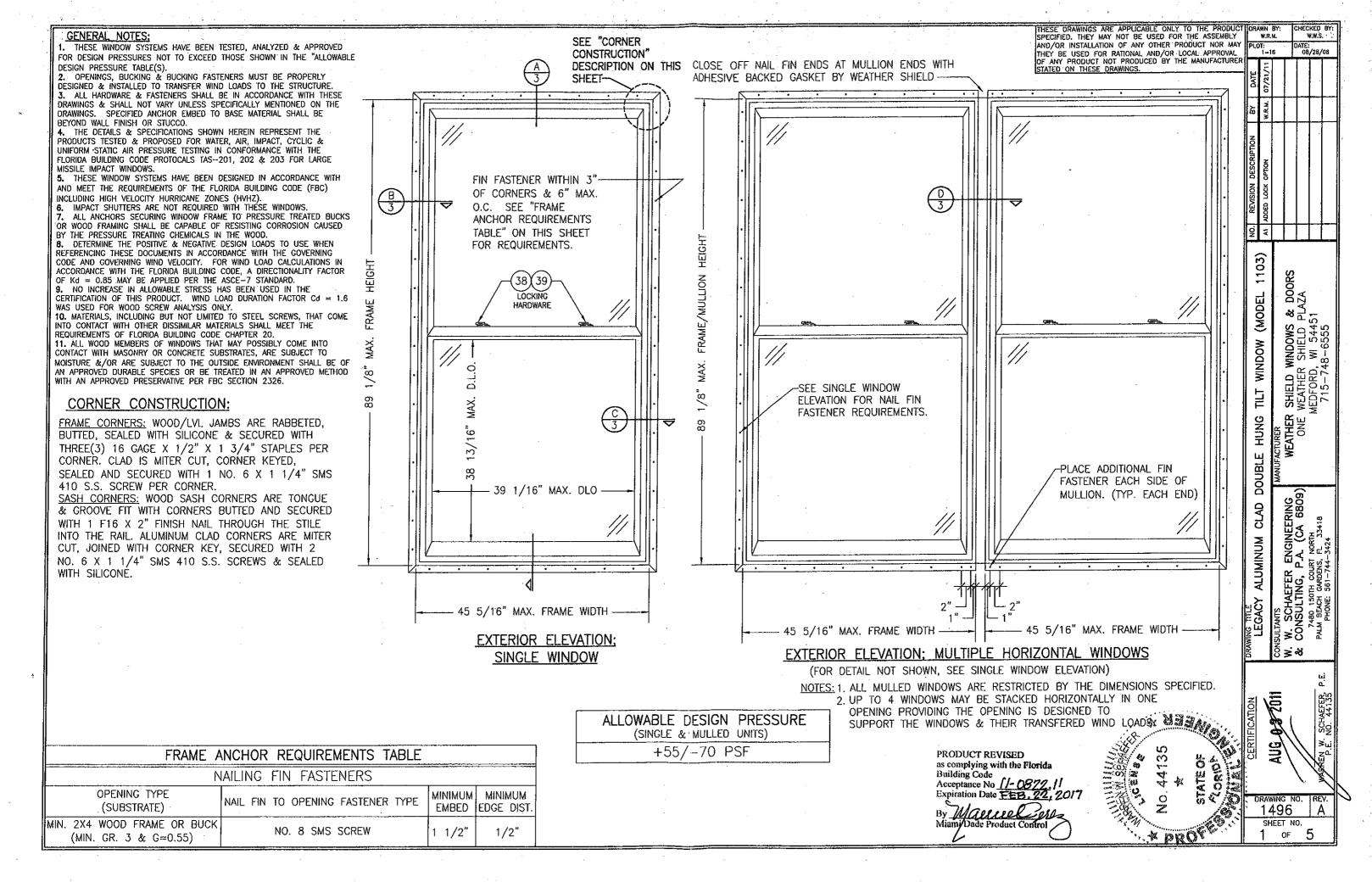
# G. OTHERS

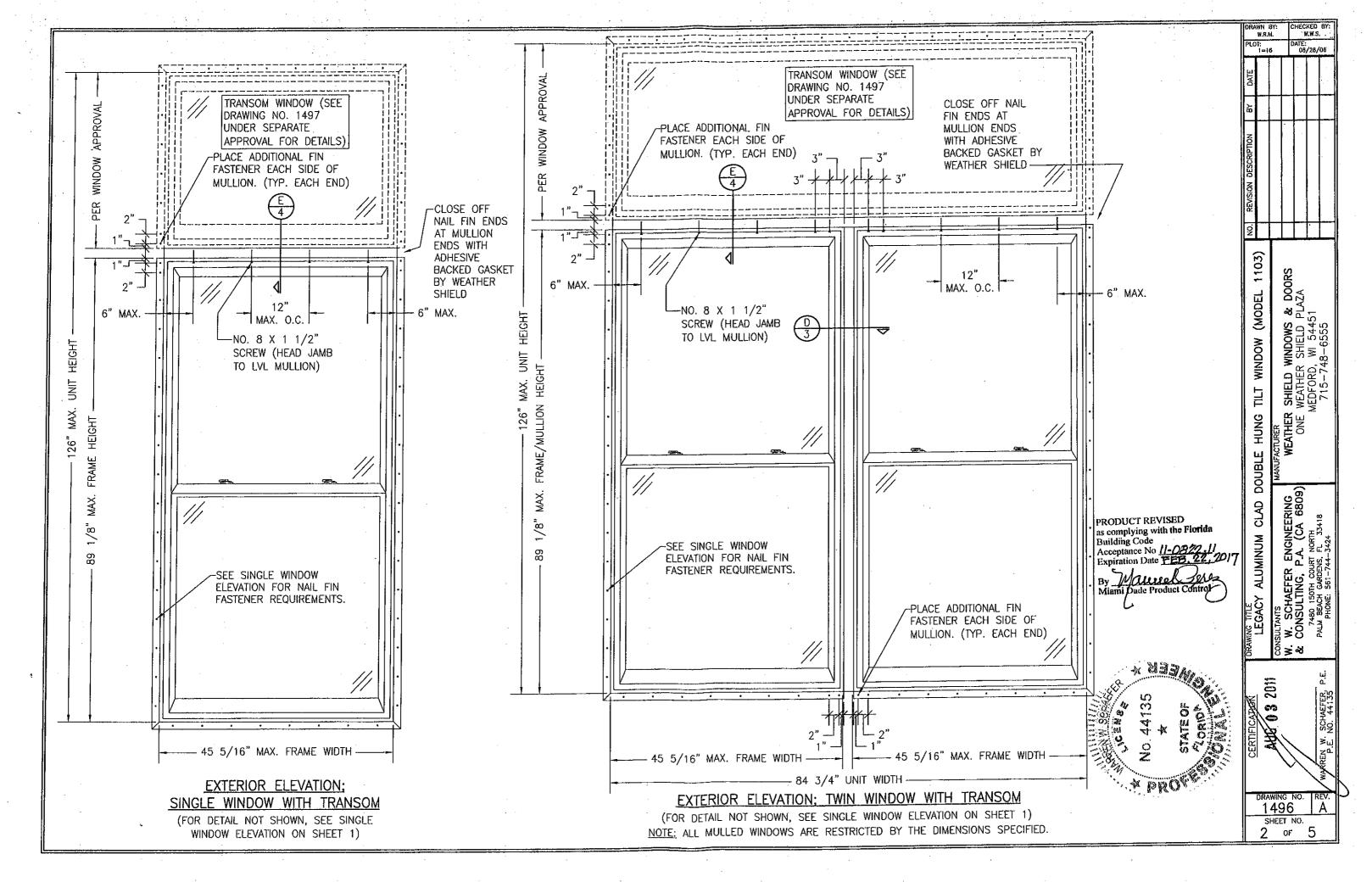
1. Notice of Acceptance No. **06-1005.07**, issued to Weather Shield Manufacturing, Inc. for their Series "Legacy" Tilt Aluminum Clad Wood Double Hung Window – L.M.I., approved on 02/22/07 and expiring on 02/22/12.

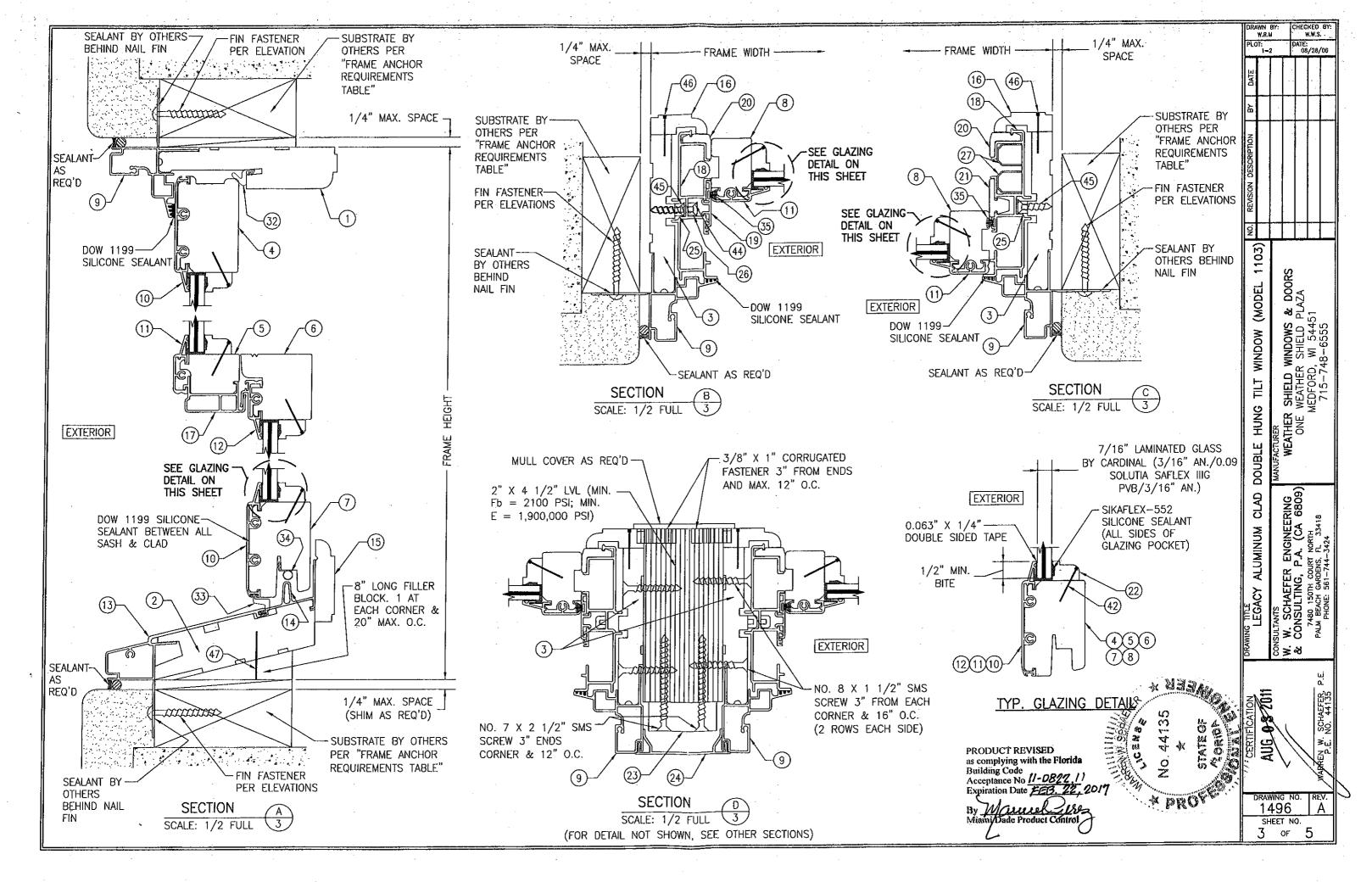
Manuel Perez, P.E.

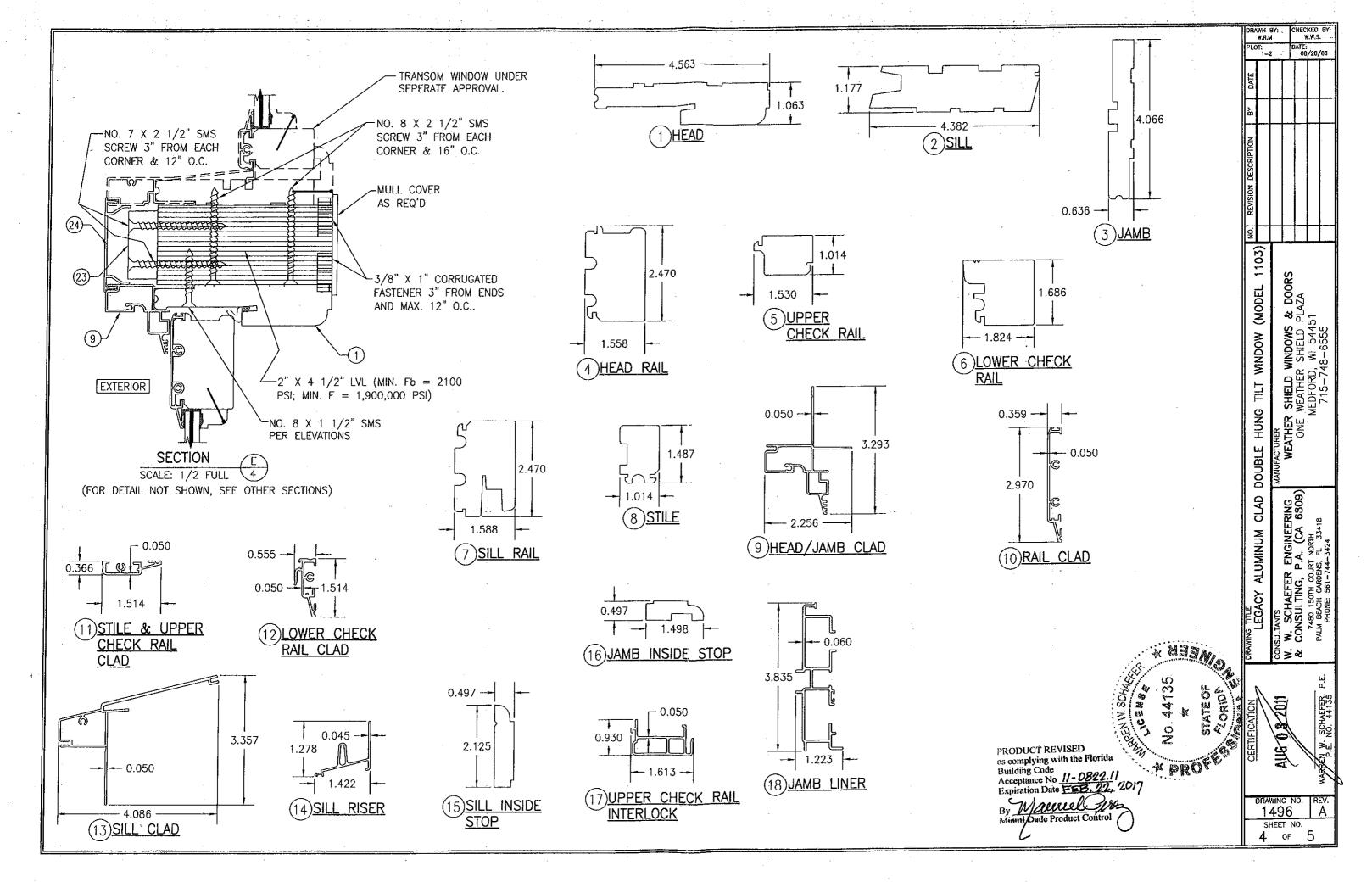
Product Control Examiner

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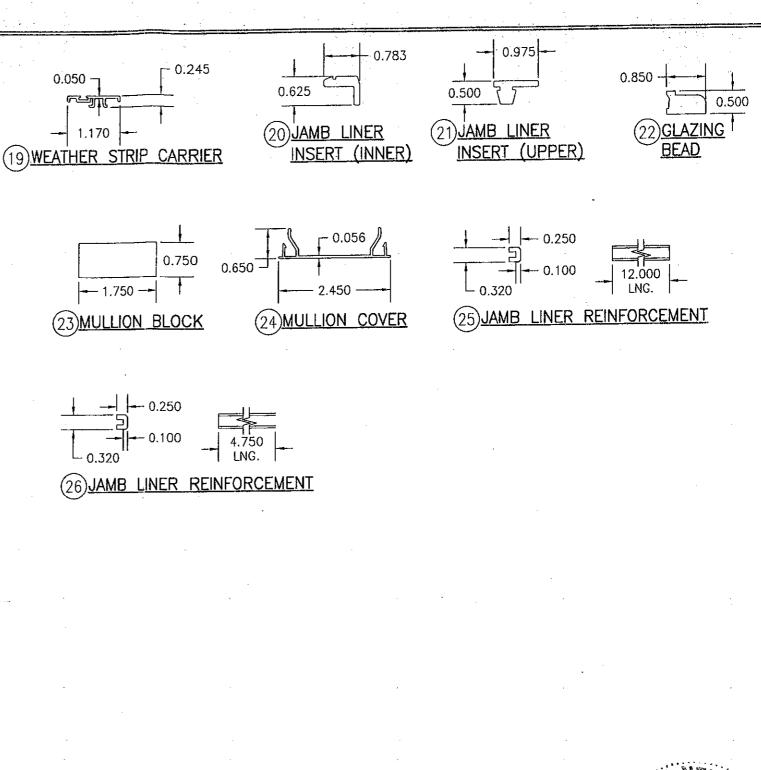




ITEM #	PART #	ITEM DESCRIPTION	MANUFACTURER/NOTES
		PARTS	
1	08-1008-01	HEAD	* PONDEROSA PINE
2	08-1003-01	SILL	* PONDEROSA PINE
3	60-4931-01	JAMB	LVL (Fb = 2,100 PSI; E = 1,900,000 PSI)
4.	08-1897-02	HEAD RAIL	* PONDEROSA PINE
5	70-0502-01	UPPER CHECK RAIL	* PONDEROSA PINE
6	60-1588-01	LOWER CHECK RAIL	* PONDEROSA PINE
7	08-1022-01		* PONDEROSA PINE
- 8	08-1025-01	STILE	* PONDEROSA PINE
9	* P0119700	HEAD/JAMB CLAD	6063-T5 ALUMINUM
10	04-1017-01	RAIL CLAD	6063-T5 ALUMINUM
11	60-1596-01	STILE & UPPER CHECL RAIL CLAD	6063-T5 ALUMINUM
12	60158401	LOWER CHECK RAIL CLAD	6063-T5 ALUMINUM
13	P0120600	SILL CLAD	6063-T5 ALUMINUM
14	224-063	SILL RISER	6063-T5 ALUMINUM
15	08-1005-01	SILL INSIDE STOP	* PONDEROSA PINE
16	08-1892-02	JAMB INSIDE STOP	* PONDEROSA PINE
17	70-0501-01	UPPER CHECK RAIL INTERLOCK	6063-T5 ALUMINUM
18		JAMB LINER	VINYL BY FIVE STAR PLASTICS
19	60-2490-01	WEATHER STRIP CARRIER	6063-T5 ALUMINUM
20	60-2493-01	JAMB LINER INSERT (INNER)	* PONDEROSA PINE
21	60-2487-01	JAMB LINER INSERT (UPPER)	* PONDEROSA PINE
22	08149202	GLAZING BEAD	* PONDEROSA PINE
23		MULLION BLOCK	* PONDEROSA PINE
24	04-2225-02	MULLION COVER	6063-T5 ALUMINUM
25	60-543701	JAMB LINER REINFORCEMENT	PVC/FIVE STAR PLASTICS
26	60-5437-01	JAMB LINER REINFORCEMENT	PVC/FIVE STAR PLASTICS
27	60-4832-01	BLOCK & TACKLE BALANCE HOUSINGS	BALANCE SYSTEMS, INC.
		SEALS AND SEALANTS	
32	12-0011-M01	WEATHERSTRIP	VINYL/SCHLEGEL
33 1	2-0055-M0456	WEATHERSTRIP	VINYL/SCHLEGEL
34	02-V8045	BULB WEATHERSTRIP	VINYL
35 1	2-0030-V0166	WEATHERSTRIP	PILE/AMESBURY
HARDWARE			
38 ,	60-3526-01	LOCK ASSEMBLY	5 STAR PLASTICS
39	80-0857-01	LOCK ASSEMBLY	TRUTH
		MISC. FASTENERS	
42		18 GA. X 1" BRAD	WITHIN 3" OF ENDS & 8" O.C.
44		NO. 8 X 1 1/4" SCREW	5 PER REINFORCEMENT
45		NO. 8 X 7/8" SCREW	2 PER REINFORCEMENT -
46		18 GA. X 3/16" X 1 1/4" STAPLE	WITHIN 3" OF ENDS & 10" O.C.
47	_	7/16" CROWN X 1 1/8"	MIN. 4 PER BLOCK

\* WOOD USED WITH TEST UNITS WAS GRADE 2 PONDEROSA PINE. ALTERNATE WOOD SPECIES TO BE APPLICABLE WITH THESE WINDOWS IS MIN. GRADE 2 MAHOGANY, SOUTHERN PINE, OAK, CHERRY, MAPLE, DOUGLAS FIR & CYPRUS.
NOTE: ALL WOOD IS RECEIVED BY WEATHER SHIELD AS GRADE 2, BUT IS

MACHINED BY WEATHER SHIELD TO A SELECT GRADE USE.



PRODUCT REVISED as complying with the Florida Acceptance No 11-0822.11

1496 SHEET NO.

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CHECKED BY

DATE: 08/28/06

RAWN BY: W.R.M

DOUBLE HUNG TILT WINDOW (MODEL 1103)

CLAD

ALUMINUM